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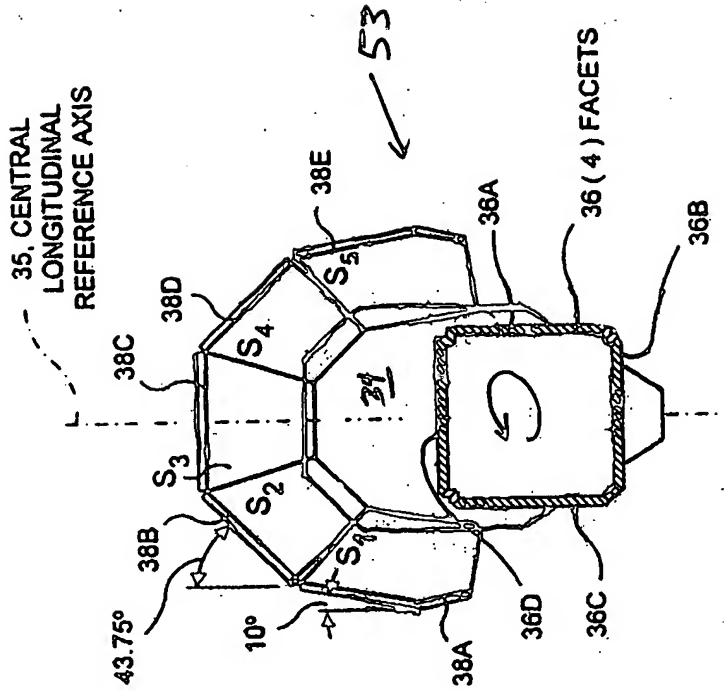


FIG. 4A

	TWIST $\alpha$	BEND $\theta$
S <sub>1-5</sub>	10°	46.0°
S <sub>2-4</sub>	43.75°	42.5°
S <sub>3</sub>	90°	40.5°

FIG. 5B  
4E

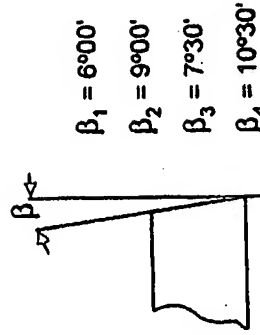


FIG. 5A  
4F

$\beta_1 = 6^\circ00'$   
 $\beta_2 = 9^\circ00'$   
 $\beta_3 = 7^\circ30'$   
 $\beta_4 = 10^\circ30'$